

owners or masters of said boats or vessels, to cause the examination of the machinery, and the examination and test of the boilers, as provided in the sections of this act, to be made, at least, once in every six months; and to deliver to the collector or surveyor of the port where such boat or vessel, has been enrolled or licensed, the certificate of such inspection; and on failure thereof, he or they, shall forfeit the license granted to such boat or vessel, and be subject to the same penalty as though he had run the said boat or vessel, without having obtained such license.

SEC. 13.\*—*And be it further enacted*, That whenever the master of any boat, or vessel, or the person, or persons, charged with the navigating said boat or vessel which is propelled in the whole or in part by steam, shall stop the motion, or headway, of said boat, or vessel; or the said boat or vessel, shall be stopped for the purpose of discharging, or taking in cargo, fuel, or passengers; he, or they, shall keep the engine of said boat, or vessel, in motion sufficient to work the pump, and give the necessary supply of water, under the penalty of — dollars for each and every offence in neglecting or violating the requirements of this section.

SEC. 14.†—*And be it further enacted*, That no other than a practical mechanic who shall be of the age of twenty-one years, or upwards, shall have served two years in a steam engine factory, or general machine making establishment, and who shall have a thorough knowledge of the working of an engine, and shall produce satisfactory testimonials of steady habits, shall be employed as an engineer on board of any boat or vessel propelled in whole or in part by steam, provided that for every violation of this section, the owners or master of said boat or vessel shall forfeit the sum of — dollars.

SEC. 15.‡—*And be it further enacted*, That for every explosion which shall happen from any cause whilst the captain, master, or engineer shall be engaged in gambling, or attending to any game of chance, or hazard, or shall be intoxicated, or which shall happen from racing, or from carrying higher steam than the quantity authorized by the certificate, the owner of such steamboat, or vessel, shall be subject to the penalties provided for in the sixteenth section of this act; and the captain, master, or engineer shall be respectively subject to the penalties hereafter provided in the seventeenth section of this act.

SEC. 16.§—*And be it further enacted*, That any owner or master, of any steamboat, or vessel propelled in the whole or in part by steam, who shall fail to obtain, or neglect to renew, the certificates of examination hereinbefore provided for in the several sections of this act, shall be barred from the recovery of any claim for freight or insurance that may accrue when without said certificate, and should any loss or damage to property, or injury to persons, in such case occur in consequence of the breaking of any part of the machinery, or bursting of the boiler or boilers, the owner shall be responsible to the full amount of said loss, damage, or injury.

SEC. 17.||—*And be it further enacted*, That the captain or master of any boat or vessel propelled in the whole or in part by steam, which may not

\* From Sec. 7 of the bill reported in the Senate, &c.

† The Committee propose this section as a substitute for the 16th section of the bill reported in the Senate. That section requiring an examination of engineers by the inspectors.

‡ From Sec. 13th of the bill reported, &c.

§ From Sec. 11th of the bill, &c.

|| From Sec. 12 of the bill, &c.

have been examined, and obtained the certificates required by the several sections of this act, shall in the event of loss or damage to property, or injury to persons, occasioned by the breaking of any part of the machinery, or the bursting of the boiler, or boilers, be subject to a fine of not less than — nor more than — dollars, and an imprisonment of not less than —, nor more than —; and that in event of loss of life being the result of such accident, then said captain, or master, shall be adjudged guilty of manslaughter.

SEC. 18.—*And be it further enacted*, That any boat or vessel propelled in the whole or in part by steam, which shall have its boilers upon the guards of the boat, and shall have between them, and the interior of the boat, or vessel, a sufficient bulwark of timber, or other suitable material, so that passengers shall be protected effectually from injury in the event of explosion, shall be, on a certificate to the foregoing effect from the inspector heretofore provided, exempted from the payment of fees for the taking out of the license of navigation, and shall have remitted one half of the fees for proving and for other purposes of precaution heretofore provided. The fees remitted in such case to be assumed and paid to the respective officers by the United States.

SEC. 19.\*—*And be it further enacted*, That for any false certificate, or one given without the thorough examination contemplated by this act, the inspector herein provided shall be dismissed from office, and fined not less than — dollars, nor more than — dollars, and imprisoned not less than —, nor more than —; and shall be incapable of ever being re-appointed to said office.

SEC. 20.†—*And be it further enacted*, That all penalties, fines and forfeitures imposed by this act, may be sued for and recovered in any court of the United States of competent jurisdiction within the district, or circuit, where the same may have been incurred, in the name of the United States—one half for the use of the informer, and the other half to the use and benefit of the United States.

Provided, That all suits, actions, or indictments instituted, commenced, or found, under this act, shall be commenced or found, within two years after the offence has been committed, or the cause of action accrued.

FOR THE JOURNAL OF THE FRANKLIN INSTITUTE.

*Description of a machine for Milling Coin, invented and introduced into the Mint of the United States.* BY FRANKLIN PEALE.

For the purpose of reducing manual labour, and expediting the processes of the Mint, I was induced, during the latter part of the last year, to make designs for the construction of a Milling machine, to be propelled by the steam power ordinarily employed in the Mint, a model of which I had the honour to exhibit at one of the late conversation meetings of the Institute. From these designs and model, the machines to which this communication relates, have been most satisfactorily executed in the workshops of the Mint, and are now in full operation in the coining department.

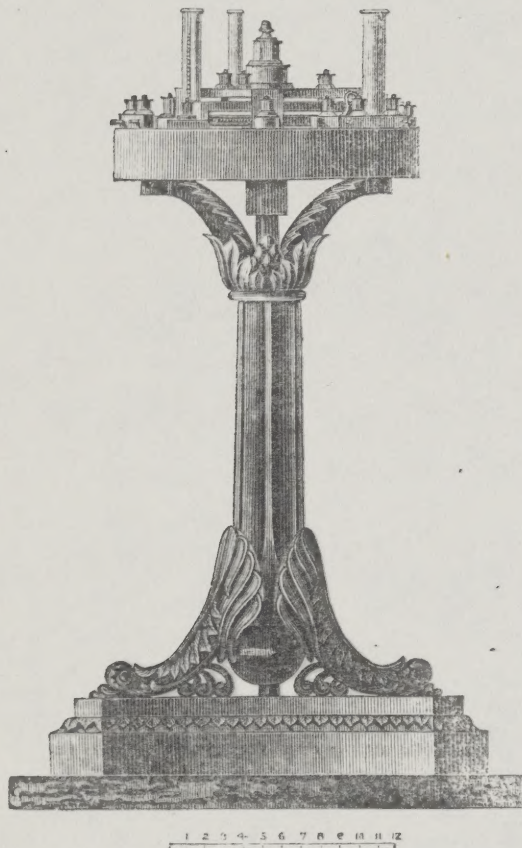
\* Sec. 17th of bill reported, &c.

† Sec. 18th of bill, &c., with the addition of the proviso at the close of the section.



To those who are unacquainted with Mint operations, it will be well to explain, that the operation of milling has for its object, to throw up a thickened edge upon the *blanks* or *planchets*, previous to their being struck, by which means a better border can be given to the coin, with less labour or injury to the dies, it is also, sometimes employed to impress letters or ornaments upon the edge of the coins.

ELEVATION.



A classical tripod, of cast-iron, supports the table on which are placed the feeding tubes and dies; through the centre of the stand a vertical shaft rises from the room beneath, on the lower end of which is a pulley and its band, furnished with a clutch box, by means of which, movement is given, or arrested, as occasion requires. A winch handle may be applied to the hexagonal top of the axis, for the purpose of adjustment, or to propel the machine, if required, by manual force.

HORIZONTAL VIEW.



Upon the central axis is a wheel, furnished with two steel dies upon its periphery, the length of each of which corresponds to the circumference of the coin to be milled; and on the trilateral spaces of the table, are firmly screwed blocks for the outside dies, furnished with the necessary adjusting screws, by means of which the proper degree of pressure is given. Upon the axis immediately above the central wheel, an oval *cam*, or *eccentric*, is placed, for the movement of the feeders; this cam is set in *time* to place the blanks between the dies, when the extremities of the latter are opposite to each other. The feeders are *levers*, moving on centres, placed on each of the three arms of the gallows which supports the upper ends of the axis; which *levers* are kept against the cam by spiral springs, contained within a cavity at the centre of motion. A circular blade, or *pitcher*, as it is technically called, takes the lowest blank from the pile contained in the feeding tubes, and pushes it forward, at the required moment, and a light curved spring prevents its being thrown in advance of the movement. Nearly all of the parts are exhibited in the annexed views.

This machine is triplicate, and all its feeders may be put in motion at the same time, or any one of them, as occasion may require. Each division is capable of milling 200 pieces, or more, per minute, equal to 12,000 per hour, with the attendance of a boy only; and during this rapid operation, separates any defective pieces that may pass into the tubes. This machine has been in operation since February of the present year, and has given unqualified satisfaction in every respect.